

Work Order ID 79625

79625

Page 1

January-30-12 2:42:04 PM

Item ID: D3807-1

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Gasket

Start Date: 30/01/2012 Start Qty: 30.00

30

Cust Item ID:

Required Date: 13/02/2012 Req'd Qty: 30.00

30

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/01/30

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3807	Rev A								
100		0.00							
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3807								
	Dwg Rev: <u>A</u>								
	Prog Rev: <u>A</u>								
	2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									

B12-2-10

36

B12-2-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 79625

January-30-12 2:42:04 PM

79625

Page 2

Item ID: D3807-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Gasket
 Start Date: 30/01/2012 Start Qty: 30.00 ***30*** Cust Item ID:
 Required Date: 13/02/2012 Req'd Qty: 30.00 ***30*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120 QC8- Inspect parts - second check 0.00

120

QC

Quality Control

Memo

0.00

130

Identify as per dwg & Stock Location: GA

0.00

130

Packaging

Packaging

Memo

0.00

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Quality Control

Memo

0.00

cc: 136

12/1/13 30

12/2/13 ME
12-02-13

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Picklist Print

January-30-12 2:42:08 PM

Page 1
T

Work Order ID: 79625

79625

Parent Item: D3807-1

D3807-1

Parent Item Name: Gasket

Start Date: 30/01/2012

Required Date: 13/02/2012

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP Rev:A 08-07-21 new issue DD verified by:ec
10.12.08 PER REV.A DD VERF:EC

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MNEO60S.063

Purchased

No

100

sf

628.0000

1.8646

62.15333

**

67.
B12-2-10

MNEO60S 063

NEOPRENE SHEET 0.063

Location

Loc Qty

Loc Code

MAT052

628

119130

3

119777

279

119792

346

119777

36

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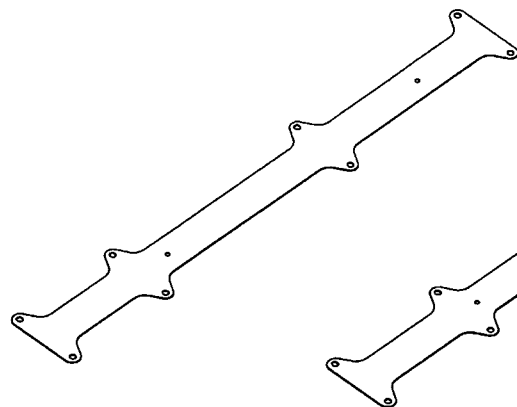
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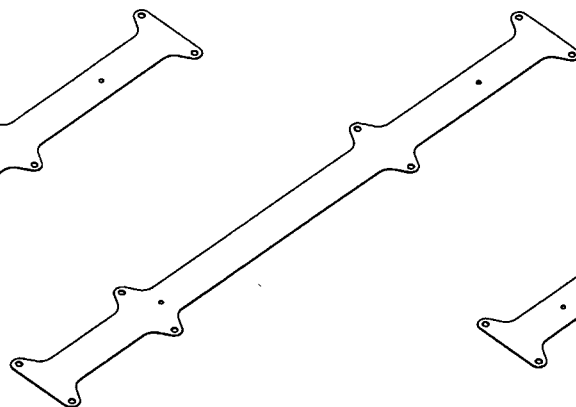
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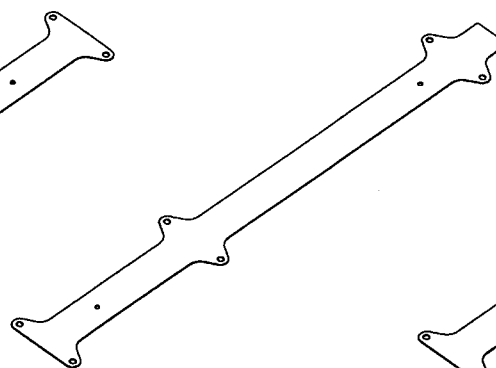
NOTE: Date & initial all entries



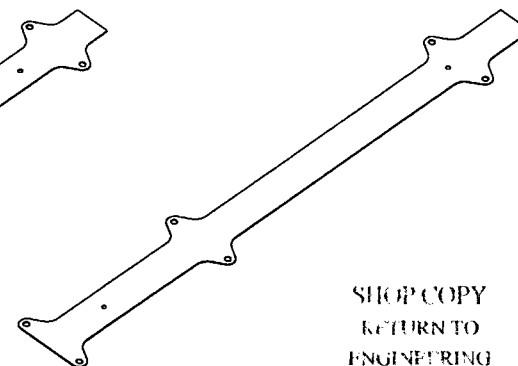
D3807-1 GASKET



D3807-3 GASKET



D3807-5 GASKET



D3807-7 GASKET

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO 79625 M.C.J.

12/01/30

RELEASED
CP 09 03 03

per ECN 09-538

NOTES:

1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
REF. DART SPEC. M-NEO60-S.063

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER

7) WEIGHT:

D3807-1 = 0.32 lbs

D3807-3 = 0.36 lbs

D3807-5 = 0.32 lbs

D3807-7 = 0.33 lbs

A NEW ISSUE		MB	08.11.21
REV.	DESCRIPTION	BY	DATE
DESIGN	<u>JP</u>	DART AEROSPACE USA, INC. FORT HADLOCK, WA	
DRAWN	<u>JP</u>		
CHECKED	<u>JP</u>	DRAWING NO.	REV. A
MFG. APPR.	<u>JP</u>	D3807	SHEET 1 OF 3
APPROVED	<u>JP</u>	TITLE	SCALE
DE APPR.	<u>JP</u>	GASKET	NTS
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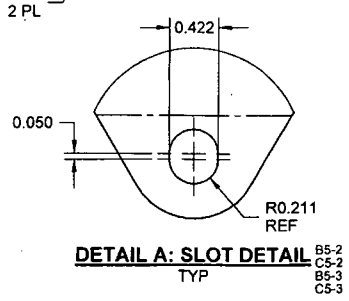
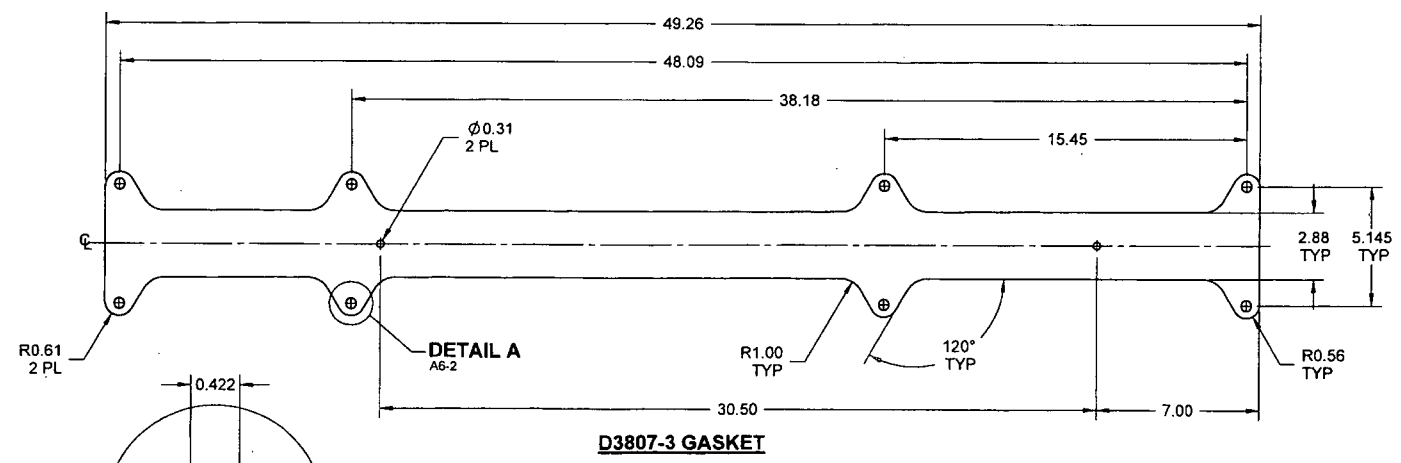
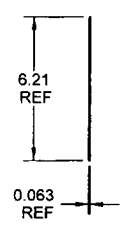
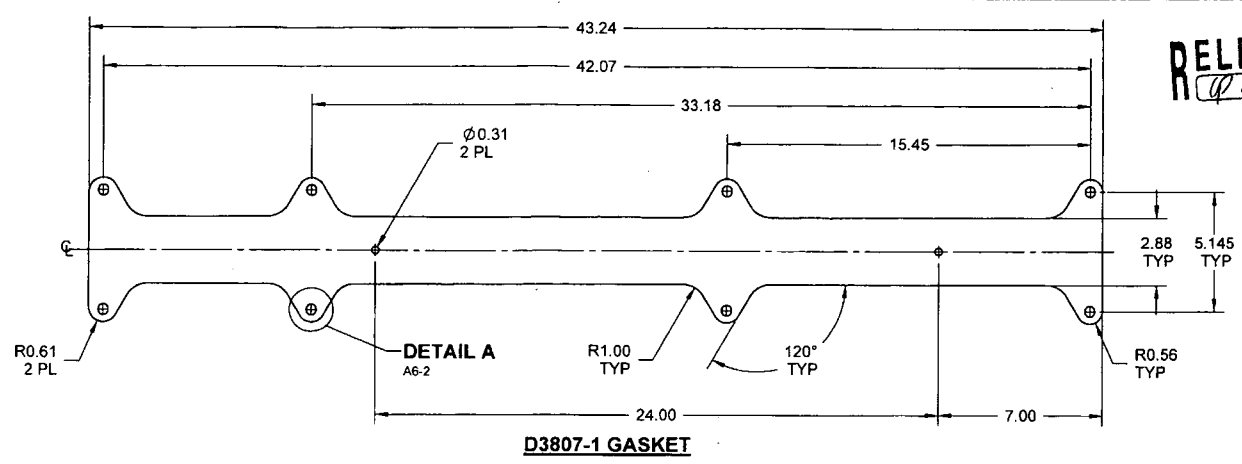
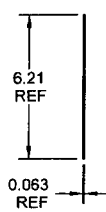
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RELEASED
09.03.07



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CHECKED	JS	DRAWING NO.	REV. A
MFG. APPR.	JS	D3807	SHEET 2 OF 3
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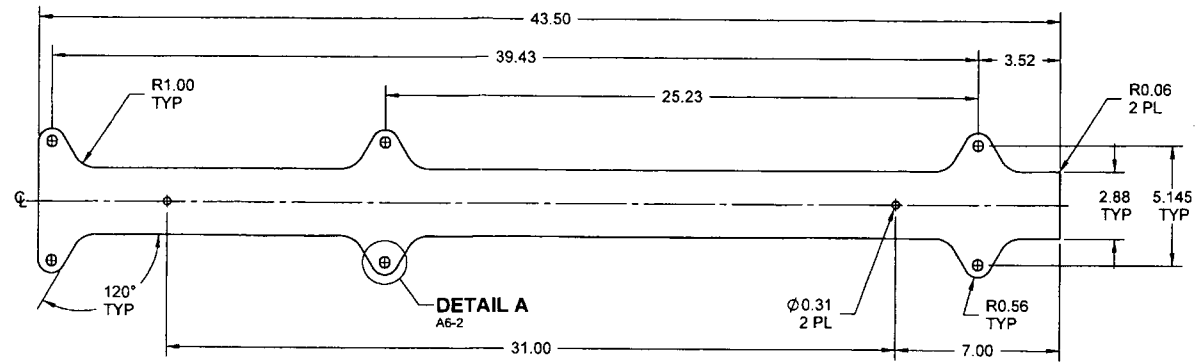
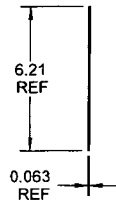
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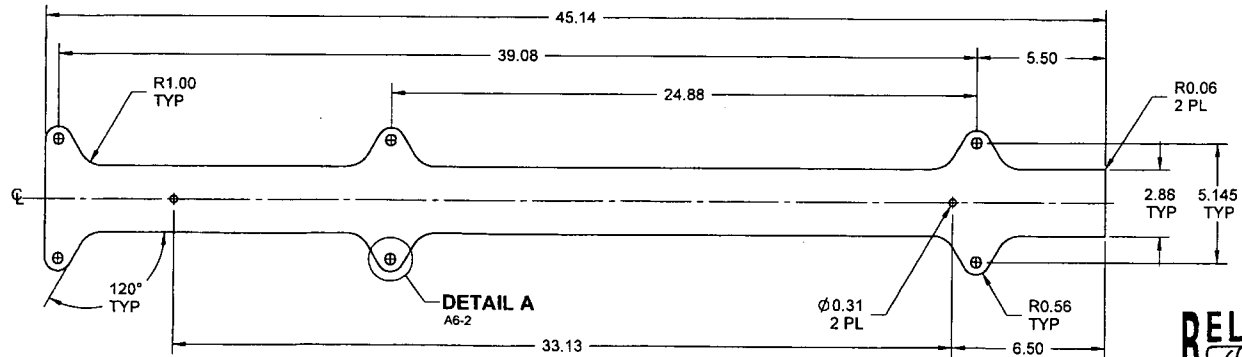
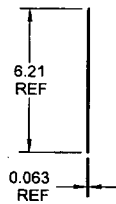
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D3807-5 GASKET



D3807-7 GASKET

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09.03.03

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MFG. APPR.	JS	D3807	SHEET 3 OF 3
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